



DBP
DO BEST PIPING
DEVELOPING BEST PARTNERS

HANGZHOU DOUBLE-PEACE INDUSTRY&TRADING CO.,LTD

ISO9001:2008 CERTIFIED / CE APPROVED

- International Sales Department <1>
Tel: +86-571-87799920
Fax: +86-571-87799910
E-Mail: sales@dbp-cn.com
Website: www.dbp-cn.com
- International Sales Department <2>
Tel: 0086-571-87242923
Fax: 0086-571-87242153
E-Mail: sales@dbp-cn.com
Website: www.dbp-cn.com



**Double
Peace**

A ONE-STOP PIPING SERVICE COMPANY



About Us

Established in 2004, Hangzhou Double-Peace Industry & Trading Co., Ltd (below short for "DBP") has become one of the leading suppliers, who provides the most comprehensive service for your requirements:

- *One-Stop piping service
- *Fast delivery requirement
- *Meet majority of professional testing
- *Provide hard-to-find material (special size or material)
- *Guarantee for quality and aftersales service
- *Provide full certification with traceable chemical and mechanical data.

After years of development, we have been certified by ISO9001 & CE. With our experienced sales team in piping field, we have strong connections with certified mills and reliable suppliers in the piping industry which enables DBP to meet a completed service and offer the full range of piping materials in order to fulfil its customers' satisfactions.

We are constantly improving our management & quality of products in order to meet the growing requirements from our customers.

DBP staff is always struggling for being "A one-stop piping service company".



CE certificate



ISO9001 certificate



ISO9001

Company History

2001-Double-Peace team set up

2002-Established Dingxiang County Yixin Flange Co.,LTD

2004-Established Double-Peace

2007-Certified by ISO 9000-2000

2008-Invested & established Shanxi Double-Peace Forging Co.,LTD.

2008-Annual turnover exceed twenty millions U.S.Dollars

2009-Moving to new office in Hangzhou

2010-Certified by ISO 9001-2008

2010-Business covered more than 30 countries

2013-Rewarded the big order of pipes, flanges, fittings with more than 1 million U.S. Dollars for Chile project.

2014-Rewarded the big order of vavles with 2.3 million U.S. Dollars for Iran project.

Double-Peace
A ONE-STOP PIPING SERVICE COMPANY

Project Management

BEGINNING

EVALUATING TENDER& DECIDING TO BID OR NOT:

Study technical requirements,commercial terms,mill ' s capacity and also owner ' s reputation,communicate with manufacturer ' s technical person,evaluate technical issue, and then decide to bid.

GETTING PO:

Performance bond,close contract with mill,arrange the third party inspection, control foreign exchange rate.

PRODUCTION:

Follow up production,arrange on site inspection by TPI,engineering co., DBP and mill,update the report for the customer.

CLOSING DEAL:

Quality following up,visiting project owners.

RECEIVING TENDER NEWS:

Research project and owner ' s background,study technical book, exchange ideas with local partners.

PREPARING BIDDING DOCUMENTS AND SUBMIT:

Technical offer (MPS+ITP+QCP), commercial offer,bid bond,any other documents needed,exchange ideas with local partner,confirm with the engineering company and end user,then submit the bidding documents.

PRE-INSPRCTION MEETING:

Hold PIM to clarify technical terms with mill,TPI,engineering co.,and end user, confirm and sign on MPS+ITP+QCP.

DELIVERY:

Arrange cargo loading and transportation supervision, present documents to customer,and offer weekly report to update the vessel information.

ENDING

Quality Control System





Seamless steel pipe

Welded steel pipe



stainless steel pipe

Heavy wall thickness pipe



Oil casing

Square pipe

Pipes

Types:

Seamless, ERW, LSAW, SSAW, EFW

Standards:

ANSI B36.10, ANSI B36.19, etc.

Material Grades:

Carbon Steel

API 5LA, B, X42, X46, X52, X56, X60, X65, X70

Stainless Steel

ASTMA312 TP304/304L, 304H, TP316/316L, 316H, TP317/317L, TP310S/310H, TP321/321H, TP347/347H

Alloy Steel

ASTM A335 P1, P5, P9, P11, P12, P22, P91

Duplex Stainless Steel

ASTM A790 UNS S 31803, UNS S32750, UNS S32760, UNS S32205

Special Alloy

Inconel 600, Inconel 625, Incone 718, Inconel X-750, Incoloy 800, Incoloy 800H, Incoloy 825, Hastelloy C276, Monel 400, Monel k-500

Sizes: Carbon Steel & Alloy steel

Seamless: 1/2"~24"NB

ERW: 1/2"~40"NB

LSAW: 18"~72"NB

Stainless Steel

Seamless: 1/2"~24"NB

ERW: 1/2"~40"NB

LSAW: 18"~80"NB

Wall Thickness:

SCH 5S~SCH 160(XXS)



Forged Flanges and Other Forgings

Flange Types:

Welding Neck Flange, Lap Joint Flange
Socket Welding Flange, Blind Flange, Slip-On Flange, Threaded Flange,
Reducing Flange, Long Welding Neck Flange
Orifice Flange, Spectacle Blind, Manhole, Handhole

Standard:

ANSI: B16.5, B16.47, B16.48, B16.36, MSS SP44, API6A, AWWA C207
DIN: EN10902-1, DIN2627~DIN2638, DIN2527, DIN2543, 2576, etc
BS: BS3293, BS4504
GB: GB/T9112~9124, JB/T74~86.2, HG20592~20635, HG20592, SH3406, JB4701~4703

Material:

Carbon Steel

ASTMA105, ASTMA350 LF1, LF2, CL1/CL2, LF3 CL1/CL2 ASTMA694 F42, F46, F52, F56, F60, F65, F70

Stainless Steel

ASTM A182 F304/304L, F316/316L, F316H, F317/317L, F310, F321, F44(UNS S31254)

Alloy Steel

ASTMA182 F1, F5a, F9, F11, F12, F22, F91

Duplex & Super Duplex Stainless Steel

ASTMA182 F51/UNS S31803, F53/UNS S32750, F55/UNS S32760, F60/UNS S32205

Special Alloy

Inconel 600, Inconel 625, Inconel 718, Inconel X-750, Incoloy 800, Incoloy 800H, Incoloy 825,
Hastelloy C276, Monel 400, Monel k-500

Size:

1/2" -160"

Face Types:

Flat Face, Raised Face, Ring joint Face, Lap-Joint Face, Large Male&Female, Small Male&Female
Large Tongue&Groove, Small Tongue&Groove



Forged Fittings

Types:

Forged Socket Welding Fittings
Forged Threaded Fittings
Forged Outlet Fittings

Standard:

ANSI B16.11, MSS SP-79, MSS SP-83, MSS SP-95,
MSS SP-97, BS3799, etc.

Material:

Carbon Steel

ASTMA105, ASTMA350 LF1, LF2, LF3
ASTMA694 F42, F46, F52, F56, F60, F65, F70

Stainless Steel

ASTMA182 F304/304L, F316/316L, F317/317L, F321, F347, F44 (UNS S31254)

Alloy Steel

ASTMA182 F1, F5, F7, F9, F11, F12, F22, F91

Duplex Stainless Steel

ASTMA182 F51/UNS S31803, F53/UNS S32750, F55/UNS S32760, F60/UNS S32205

Special Alloy

Inconel 600, Inconel 625, Inconel 718, Inconel X-750,
Incoloy 800, Incoloy 800H, Incoloy 825, Hastelloy C276, Monel 400, Monel k-500

Class:

2000LBS, 3000LBS, 6000LBS, 9000LBS

Main Sizes:

1/8" - 6" (Other sizes available as per drawing)



Stainless steel elb 90 lr



180° Degree return



Stainless steel ecc red



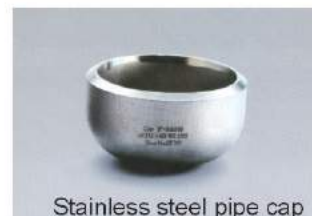
Non-standard tee



Stainless steel elb 45 lr



Stainless steel tee



Stainless steel pipe cap



Stainless steel cross



Stainless steel elb 90 sr



Stainless steel Reducing Tee



Stainless steel stub end



Stainless steel con red



45° Long Radius Elbow



90° Long Radius Elbow



90° Short Radius Elbow



90° Long Radius Reduced Elbow



180° Long Radius Elbow



180° Short Radius Elbow



Equal Tee



CAP



Reduced Tee



Cross



Concentric Reducer



Eccentric Reducer



Stub End



Bend

Butt Welding Fittings

Type:

30° Elbow, 45° Elbow, 60° Elbow, 90° Elbow, 180° Elbow, etc (Long radius and short radius) ,
Tee (Equal, Reducing) , Cross (Equal, Reducing) ,
Reducer (Concentric, Eccentric) , Stub end (Right angle & Circle angle) ,
Cap, Dish Head, Man Hole, Multihole pipe

National Standard:

GB12459, GB/T13401, SH3408, SH3409, SGJ514, GB/T14626, HGJ514-87, HGJ528-90

International Standard:

ASME B16.9, ASME B16.28, MSS SP-43, MSS SP-75, JIS B2311, JIS B2312, JIS B2313, DIN2615, DIN 2616, DIN 2617

Material:

Carbon Steel:

ASTMA234 WPB, WPC; ASTM A420 WPL1, WPL3, WPL6, WPL9, A6TM, A860, WPHY-42, WPHY-46, WPHY-52, WPHY-56, WPHY-60, WPHY-65, WPHY-70

Stainless Steel:

ASTMA 403 WP304/304L, WP304H, WP316/316L, WP317L, WP321, WP347, WP310S, WPS31254

Alloy Steel:

ASTMA 234 WP1, WP5, WP9, WP11, WP12, WP22, WP91

Duplex Super Duplex Stainless Steel:

ASTMA815 UNS S31803, UNS S32750, UNS S32760, UNS S32205

Special Alloy:

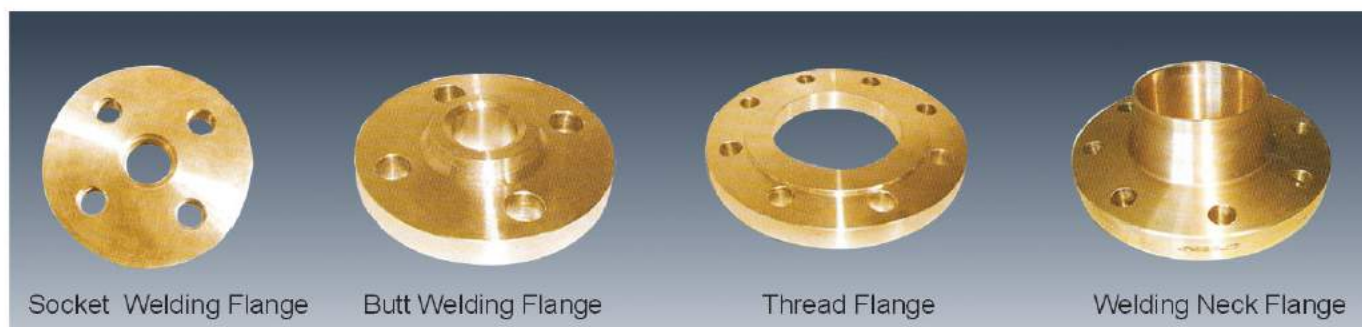
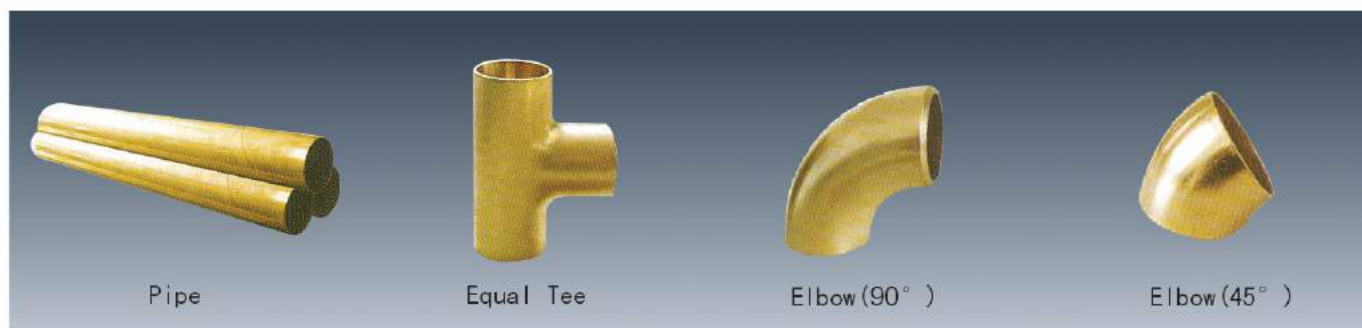
Inconel 600, Inconel 625, Inconel 718, Inconel x-750, Incoloy 800, Incoloy 800H, Incoloy 825, Hastelloy C276, Monel 400, Monel k-500

Sizes:

1/2 " ~72 " (DN15~DN1800) (Caps DN15~DN3000 available)

Wall thickness:

Sch5s~Sch160 (1.5mm~60mm) .



Cu/Ni Pipes, Fittings & Flanges

Pipes:

Specifications: EEMUA 144, ASTM B466, ANSI B36.19M

Material: Cu/Ni 90/10, Cu/Ni 70/30

Sizes: 1/8" ~ 36"

Fittings:

Specifications: EEMUA 146, ANSI B 16.9, ANSI B 16.11, DIN 86089, DIN 86090

Material: Cu/Ni 90/10, Cu/Ni 70/30

Types:

45° Elbow, 90° Elbow, Equal Tee, Reducing Tee, Concentric and Eccentric Reducer, Cap, Plug, Nipple, Coupling, Adapter, Union Weldolet, Sockolet, and Thredolet

Ends: BW, SW, Thread

Sizes: 1/2" ~ 36"

Flanges:

Specifications: EEMUA 145, ANSI B16.5

Material: Cu/Ni 90/10, Cu/Ni 70/30

Types: Welding Neck flange, Slip-on flange, Lap Joint flange, Socket Welding flange and Blind flange

Pressure: 150LB, 300LB, 16Bar, 20Bar

Ends: BW, SW, Thread

Seals: RF, FF, RTJ, LT/LG, ST/SG, LM/LF, SM/SF, etc.

Sizes: 1/2" ~ 36"



Cast Iron Valves



Cast Steel Valves



Forfed Steel Valves



Valves

TYPE: Gate Valve, Globe Valve, Check Valve, Ball Valve, Butterfly Valve, Plug valve

Design Standard: API 600/API 6D/API 603/BS1414/API 602/
BS1873/ASME B16.34/BS5352/
API 6D/BS1868/BS5352
API 608/API 6D/BS5351/ASME BS16.34
API 609/MSS SP-67/MSS-SP-68

Test Standard: API 598/API 6D/BS6755

Product Range

Size: 1/2" -80" ,DN15-DN2000(For Gate Valve)	Rate: 125LB-2500LB,PN10-PN420(For Gate Valve)
1/2" -20" ,(For Globe Valve)	150LB-2500LB(For Globe Valve)
1/2" -64" ,DN15-DN1600(For Check Valve)	150LB-2500LB,PN16-PN420(For Check Valve)
1/2" -48" ,(For Ball Valve)	150LB-2500LB(For Ball Valve)
2" -120" ,(For Butterfly Valve)	150LB-600LB(For Butterfly Valve)

Temperature: -196' C-850' C
-196' C-425' C(For Butterfly Valve)

Body Material: CS,SS,Alloy Steel,Duplex Steel,Special Material

End Connection: SW,BW,RF,FF,FW,RTJ(For Gate Valve)
SW,BW,RF,FF,FM,RTJ,RC,NRT,SHORT PUP(For Globe/Check/Ball Valve)
BW,RF,FF,RTJ,LUG,WAFER(For Butterfly Valve)

Operation: Lever,Gear,Pneumatic,Hydraulic,Motor&Electric



Fasteners

Types:

Hex Bolt, Stud Bolt, Expansion Bolt, Eye Bolt, Thread Rod, Hex Nut, Heavy Hex Nut, Lock Nuts, Plain Washer, Lock Washer, Customized fasteners

Specifications:

ANSI/ASME B1.1, ANSI/ASME B18.2.1, ANSI/ASME B18.22, ANSI/ASME B18.21, ANSI/ASME B18.22.1 & DIN standard, GB standard.

Materials:

ASTM A193 Gr. B7, B8, B8M, B16, B6, B5, B8T, B8MA; (Bolts Materials for High Temperature Service)
ASTM 320 Gr. L7, L7M, L43, B8, B8M, B8T, B8MA; (Bolts Materials for Low Temperature Service)
ASTM A194 Gr. 2H, 2HM, 3, 4, 6, 7, 8, 8A, 8M, 8C, 8CA, 8T; (Nuts Materials for High Temperature or Pressure)
ASTM A 540 Gr. B21, B22, B23, B24, B24V; (For Special Applications)
ASTM B150 C3600

Sizes:

M1.6 ~ M100, 1/4" ~ 4", UNF, UNC/UN Screw Thread

Surface Treatments:

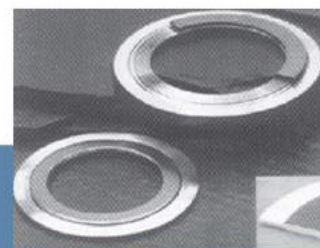
Electrogalvanizing, Hot-Dip Galvanizing
Hot-Dip Aluminizing, Dacrotized Cadmium Electroplating
PTFE Coatings



Spiral Wound Gasket



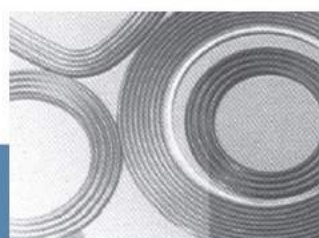
PTFE Jacketed Gasket



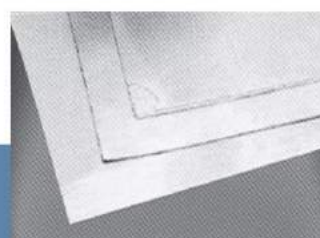
Kammprofile Gasket



Non-rigid Graphite Packing ring



Corrugated Metal Gasket



Reinforced Non-rigid Graphite Composite sheet



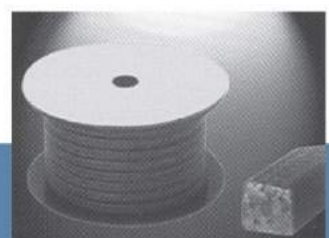
Reinforced Non-rigid Graphite Composite Gasket



Non-rigid Graphite Packing



Metal Jacketed Gasket



PTFE carbon Packing



PTFE Gasket



Aramid Fiber Packing

Sealing Material

Type	Allowable Temperature	Allowable Pressure
Spiral Wound Gasket	-200℃ ~650℃	0~26.0Mpa
Kammprofile Gasket	-200℃ ~650℃	0~30.0Mpa
Ring Joint Gasket	-200℃ ~1000℃	0~42.0Mpa
Corrugated Metal Gasket	-100℃ ~650℃	0.6~30.0Mpa
Reinforced Non-rigid Graphite Composite Gasket	-200℃ ~650℃	0~15.0Mpa
Metal Jacketed Gasket	-200℃ ~500℃	1~25.0Mpa
PTFE Gasket	-200℃ ~260℃	0~10.0Mpa
PTFE Jacketed Gasket	-100℃ ~200℃	0~5.0Mpa
PTFE/Rubber composite Gasket	-100℃ ~260℃	0.6~5.0Mpa
Expanded PTFE belt-style Gasket	-200℃ ~260℃	0~20.0Mpa
Non-rigid Graphite Packing Ring	-200℃ ~650℃	0~30.0Mpa
Rubber O-ring and Gasket	-60℃ ~300℃	0~15.0Mpa
Non-asbestos Sheet	-50℃ ~300℃	0.25~14.0Mpa
Non-asbestos Gasket	-50℃ ~300℃	0.25~14.0Mpa
Reinforced Non-rigid Graphite Composite Sheet	-200℃ ~650℃	0~15.0Mpa
Non-rigid Graphite Packing	-200℃ ~650℃	0~25.0Mpa
PTFE Packing	-200℃ ~260℃	0~10.0Mpa
PTFE Carbon Packing	-200℃ ~280℃	0~10.0Mpa
Carbonized Fiber Packing	-200℃ ~350℃	0~25.0Mpa
Aramid Fiber Packing	-100℃ ~280℃	0~20.0Mpa
Asbestos Packing with PTFE	-100℃ ~260℃	0~10.0Mpa
Ramie/Flax packing with Graphite&Oil impregnation	-100℃ ~260℃	0~15.0Mpa
Synthetic Fiber Packing	-100℃ ~260℃	0~15.0Mpa
Mixed Packing	-100℃ ~260℃	0~15.0Mpa



Countries of Customer: Korea, Thailand, Vietnam, Malaysia, Singapore, Pakistan, India, Bangladesh, Indonesia, Hong Kong, Taiwan
Brazil, Colombia, Mexico, United States of America, Canada, Chile, Egypt, South Africa and Tanzania, Italy, Netherland, Germany, Britain, the Czech Republic, Belgium, France and Turkey, The U.A.E, Qatar, Iraq

